

SPIRAL FLUTED TAPS

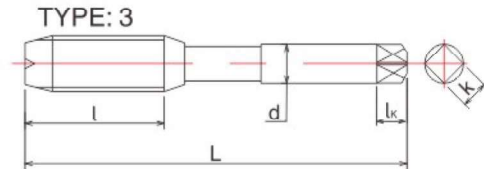
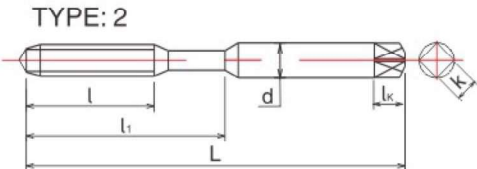
T302

JIS Taps with spiral flutes for Metric fine Thread



- high carbon steel, Chron-Ni alloys, tool steel alloys, cast iron and bronze with a tensile strength of 600-900N/mm²
- Medium and low carbon steels, bonze and aluminium alloys with a tensile strength below 750N/mm²

for cutting through hold / blind hole



T302 Taps Series											
产品编号(code)	公制牙(MF)		Size							Unit:mm	Net Price
T302	Size	Pitch	L	l	l ₁	d	k	l _k	Type Flutes	T302	
00200250	M2	0.25	42	7.0	15	3.0	2.5	5	2 2		
00230250	M2.3	0.25	42	7.0	15	3.0	2.5	5	2 2		
00250350	M2.5	0.35	44	8.0	16	3.0	2.5	5	2 2		
00260350	M2.6	0.35	44	8.0	16	3.0	2.5	5	2 2		
00300600	M3	0.60	46	11	18	4.0	3.2	6	2 3		
00300350	M3	0.35	46	9.5	18	4.0	3.2	6	2 3		
00350350	M3.5	0.35	48	9.5	20	4.0	3.2	6	2 3		
00400750	M4	0.75	52	13	21	5.0	4.0	7	2 3		
00400500	M4	0.50	52	13	21	5.0	4.0	7	2 3		
00450500	M4.5	0.50	55	13	21	5.0	4.0	7	2 3		
00500500	M5	0.50	55	13	25	5.5	4.5	7	2 3		
00500750	M5	0.75	60	16	25	5.5	4.5	7	2 3		
00600750	M6	0.75	62	19	30	6.0	4.5	7	2 3		
00600500	M6	0.50	55	13	25	6.0	4.5	7	2 3		
00700750	M7	0.75	65	19	30	6.2	5.0	8	3 3		
00700500	M7	0.50	55	13	25	6.2	5.0	8	3 3		
00801000	M8	1.00	70	22		6.2	5.0	8	3 3		
00800750	M8	0.75	70	22		6.2	5.0	8	3 3		
00901000	M9	1.00	72	22		7.0	5.5	8	3 3		
00900750	M9	0.75	72	22		7.0	5.5	8	3 3		
00900500	M9	0.50	72	22		7.0	5.5	8	3 3		
01001250	M10	1.25	75	24		7.0	5.5	8	3 3		
01001000	M10	1.00	75	24		7.0	5.5	8	3 3		
01000750	M10	0.75	75	22		7.0	5.5	8	3 3		

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01000500	M10	0.50	75	22		7.0	5.5	8	3 3		
01101250	M11	1.25	80	25		8.0	6.0	9	3 3		
01101000	M11	1.00	80	25		8.0	6.0	9	3 3		
01100750	M11	0.75	75	22		8.0	6.0	9	3 3		
01201500	M12	1.50	82	29		8.5	6.5	9	3 3		
01201250	M12	1.25	82	29		8.5	6.5	9	3 3		
01200750	M12	0.75	75	22		8.5	6.5	9	3 3		
01200500	M12	0.50	75	22		8.5	6.5	9	3 3		
01301750	M13	1.75	85	29		9.5	7.0	10	3 3		
01301500	M13	1.50	85	29		9.5	7.0	10	3 3		
01401500	M14	1.50	88	30		10.5	8.0	11	3 3		
01401250	M14	1.25	88	30		10.5	8.0	11	3 3		
01401000	M14	1.00	88	30		10.5	8.0	11	3 3		
01501500	M15	1.50	90	30		10.5	8.0	11	3 3		
01501000	M15	1.00	90	30		10.5	8.0	11	3 3		
01601500	M16	1.50	95	32		12.5	10	13	3 3		
01601000	M16	1.00	95	32		12.5	10	13	3 3		
01701500	M17	1.50	95	32		13.0	10	13	3 4		
01701000	M17	1.00	95	32		13.0	10	13	3 4		
01802000	M18	2.00	100	37		14.0	11	14	3 4		
01801500	M18	1.50	100	37		14.0	11	14	3 4		
01801250	M18	1.25	95	30		14.0	11	14	3 4		
01801000	M18	1.00	95	30		14.0	11	14	3 4		
01901500	M19	1.50	105	37		14.0	11	14	3 4		
01901000	M19	1.00	95	30		14.0	11	14	3 4		
02002000	M20	2.00	105	37		15.0	12	15	3 4		
02001500	M20	1.50	105	37		15.0	12	15	3 4		
02202000	M22	2.00	115	38		17.0	13	16	3 4		
02201500	M22	1.50	115	38		17.0	13	16	3 4		
02201000	M22	1.00	95	30		17.0	13	16	3 4		
02301500	M23	1.50	115	38		18.0	14	17	3 4		
02402000	M24	2.00	120	45		19.0	15	18	3 4		
02401500	M24	1.50	120	45		19.0	15	18	3 4		
02502000	M25	2.00	125	45		19.0	15	18	3 4		
02501500	M25	1.50	125	45		19.0	15	18	3 4		
02602000	M26	2.00	125	45		20.0	15	18	3 4		
02601500	M26	1.50	125	45		20.0	15	18	3 4		
02702000	M27	2.00	130	45		20.0	15	18	3 4		

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T302	Size	Pitch	L	l	l ₁	d	k	l _k	Type Flutes	T302	
02701500	M27	1.50	130	45		20	15	18	3 4		
02802000	M28	2.00	130	45		21	17	20	3 4		
02801500	M28	1.50	130	45		21	17	20	3 4		
03003000	M30	3.00	135	48		23	17	20	3 4		
03002000	M30	2.00	135	45		23	17	20	3 4		
03203000	M32	3.00	145	51		24	19	22	3 4		
03202000	M32	2.00	135	45		24	19	22	3 4		
03301500	M33	1.50	135	45		25	19	22	3 4		
03301000	M33	1.00	110	30		25	19	22	3 4		
03303000	M33	3.00	145	51		25	19	22	3 4		
03302000	M33	2.00	135	45		25	19	22	3 4		
03403000	M34	3.00	145	51		26	21	24	3 4		
03402000	M34	2.00	135	45		26	21	24	3 4		
03401500	M34	1.50	135	45		26	21	24	3 4		
03401000	M34	1.00	110	30		26	21	24	3 4		
03503000	M35	3.00	155	57		26	21	24	3 4		
03502000	M35	2.00	135	45		26	21	24	3 4		
03501500	M35	1.50	135	45		26	21	24	3 4		
03603000	M36	3.00	155	57		28	21	24	3 4		
03602000	M36	2.00	135	45		28	21	24	3 4		
03601500	M36	1.50	135	45		28	21	24	3 4		
03903000	M39	3.00	165	60		30	23	26	3 4		
03902000	M39	2.00	135	45		30	23	26	3 4		
03901500	M39	1.50	135	45		30	23	26	3 4		
04003000	M40	3.00	165	60		30	23	26	3 4		
04002000	M40	2.00	135	45		30	23	26	3 4		
04001500	M40	1.50	135	45		30	23	26	3 4		
04203000	M42	3.00	175	60		32	26	30	3 4		
04202000	M42	2.00	135	45		32	26	30	3 4		
04201500	M42	1.50	135	45		32	26	30	3 4		
04503000	M45	3.00	180	67		35	26	30	3 4		
04502000	M45	2.00	140	45		35	26	30	3 4		
04501500	M45	1.50	140	45		35	26	30	3 4		
04804000	M48	4.00	185	67		38	29	32	3 4		
04803000	M48	3.00	185	67		38	29	32	3 4		
04802000	M48	2.00	140	45		38	29	32	3 4		
04801500	M48	1.50	140	45		38	29	32	3 4		