

GUN-NOSE TAPS

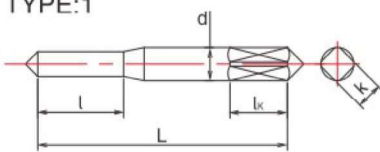
T401

JIS Taps with spiral point rake angle for Metc Thead

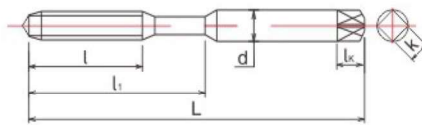


- for the cutting of materials: Stainless Steel, carbon steels, alloys steels, Non-ferrous Metals
 - Medium and low carbon steels, bonze and aluminium alloys with a tensile strength below 750N/mm²
- for cutting through hole

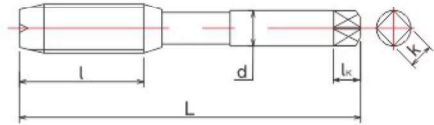
TYPE:1



TYPE:2



TYPE:3



T401 Taps Series

产品编号(code)	公制牙(M)		Size							Unit:mm		Net Price
	Size	Pitch	L	l	l ₁	d	k	k	Type	Flutes	T401	
00100250	M1	0.25	32	5.5		3.0	2.5	5	1	2		
00110250	M1.1	0.25	32	5.5		3.0	2.5	5	1	2		
00120250	M1.2	0.25	32	5.5		3.0	2.5	5	1	2		
00140300	M1.4	0.30	36	8.0		3.0	2.5	5	1	2		
00160350	M1.6	0.35	36	8.0		3.0	2.5	5	1	2		
00170350	M1.7	0.35	36	8.0		3.0	2.5	5	1	2		
00180350	M1.8	0.35	36	8.0		3.0	2.5	5	1	2		
00200400	M2	0.40	42	9.5	15	3.0	2.5	5	2	3		
00220450	M2.2	0.45	42	9.5	15	3.0	2.5	5	2	3		
00230400	M2.3	0.40	42	9.5	15	3.0	2.5	5	2	3		
00250450	M2.5	0.45	44	9.5	16	3.0	2.5	5	2	3		
00260450	M2.6	0.45	44	9.5	16	3.0	2.5	5	2	3		
00300500	M3	0.50	46	11	18	4.0	3.2	6	2	3		
00350600	M3.5	0.60	48	13	20	4.0	3.2	6	2	3		
00400700	M4	0.70	52	13	20	5.0	4.0	7	2	3		
00450750	M4.5	0.75	52	13	21	5.0	4.0	7	2	3		
00500800	M5	0.80	60	16	25	5.5	4.5	7	2	3		
00550900	M5.5	0.90	60	16	25	5.5	4.5	7	2	3		
00601000	M6	1.00	62	19	28	6.0	4.5	7	2	3		
00701000	M7	1.00	65	19	30	6.2	5.0	8	3	3		
00801250	M8	1.25	70	22		6.2	5.0	8	3	3		
00901250	M9	1.25	72	22		7.0	5.5	8	3	3		
01001500	M10	1.50	75	24		7.0	5.5	8	3	3		
01101500	M11	1.50	80	25		8.0	6.0	9	3	3		

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T401	Size	Pitch	L	l	l ₁	d	k	l _k	Type Flutes	T401
01201750	M12	1.75	82	29		8.5	6.5	9	3 3	
01402000	M14	2.00	88	30		10.5	8.0	11	3 3	
01502000	M15	2.00	90	30		10.5	8.0	11	3 3	
01602000	M16	2.00	95	32		12.5	10	13	3 3	
01702000	M17	2.00	95	32		13.0	10	13	3 3	
01802500	M18	2.50	100	37		14.0	11	14	3 3	
02002500	M20	2.50	105	37		15.0	12	15	3 3	
02202500	M22	2.50	115	38		17.0	13	16	3 3	
02403000	M24	3.00	120	45		19.0	15	18	3 3	
02603000	M26	3.00	125	45		20.0	15	18	3 4	
02703000	M27	3.00	130	45		20.0	15	18	3 4	
03003500	M30	3.50	135	48		23.0	17	20	3 4	
03303500	M33	3.50	145	51		25.0	19	22	3 4	
03604000	M36	4.00	155	57		28.0	21	24	3 4	
03904000	M39	4.00	165	60		30.0	23	26	3 4	
04204500	M42	4.50	175	60		32.0	26	30	3 4	

Exchange of minor diameter of thread in inch and in mm

番數	No.0	No.1	No.2	No.3	No.4	No.5	No.6	No.8	No.10	No.12
吋	0.06	0.073	0.086	0.099	0.112	0.125	0.138	0.164	0.19	0.216
mm	1.524	1.854	2.184	2.515	2.845	3.175	3.505	4.166	4.826	5.486

Exchange of outside diameter of thread in inch and in mm

英制	1/8	5/32	3/16	1/4	5/16	3/8	7/16	1/2	9/16	5/8	11/16	3/4	7/8	1
喱語	1分	1分2厘	1分半	2分	2分半	3分	3分半	4分	4分半	5分	5分半	6分	7分	8分
mm	3.175	3.9687	4.763	6.35	7.938	9.525	11.11	12.7	14.29	15.88	17.46	19.05	22.23	25.4