

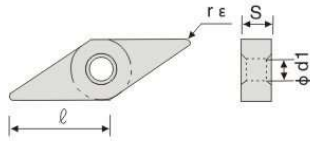
车削刀片(负前角型) Turning insert (negative)



VN□□

菱形有孔 Rhomb with hole 负前角 Negative

35°



VNGA 16 04 04-



切削刃长度(l) Cutting edge length 厚度(S) Thickness 刀尖圆弧半径(r_ϵ) Corner arc radius 断屑槽代号 Chip breaker code

VN□□	1604□□
ϕd_1 (mm)	3.81

刀片外形 Insert appearance	型号 Model	尺寸 Dimension					陶瓷 Cermet	
		L	ϕ I.C	S	ϕd_1	r	LF80	LF70
	VNGA160402	16.6	9.525	4.76	3.81	0.2		
	VNGA160404	16.6	9.525	4.76	3.81	0.4	▲	
	VNGA160408	16.6	9.525	4.76	3.81	0.8	▲	
	VNGA160402	16.6	9.525	4.76	3.81	0.2		
	VNGA160404	16.6	9.525	4.76	3.81	0.4		▲
	VNGA160408	16.6	9.525	4.76	3.81	0.8		▲

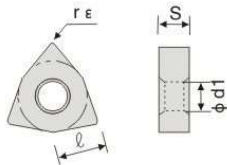
产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order

车削刀片(负前角型) Turning insert (negative)

WN□□

六角形有孔 Hexagon with hole 负前角 Negative

80°



WNGA 08 04 04-



切削刃长度(l) Cutting edge length 厚度(S) Thickness 刀尖圆弧半径(r_ϵ) Corner arc radius 断屑槽代号 Chip breaker code

WN□□	0604□□	0804□□	1006□□	1306□□
ϕd_1 (mm)	3.81	5.16	6.35	7.93

刀片外形 Insert appearance	型号 Model	尺寸 Dimension					陶瓷 Cermet	
		L	ϕ I.C	S	ϕd_1	r	LF80	LF70
	WNGA080404	8.7	12.7	4.76	5.16	0.4		▲
	WNGA080408	8.7	12.7	4.76	5.16	0.8		▲
	WNGA080412	8.7	12.7	4.76	5.16	1.2		
	WNGA080404	8.7	12.7	4.76	5.16	0.4	▲	
	WNGA080408	8.7	12.7	4.76	5.16	0.8	▲	
	WNGA080412	8.7	12.7	4.76	5.16	1.2		

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order