

车削刀片(正前角型) Turning insert (Positive)

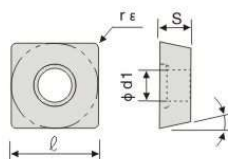


SC□□

正方形有孔 Square with hole

正前角7° Positive

90°



SCMT 12 04 04-

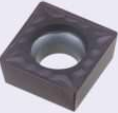
切削刃长度(ℓ)
Cutting edge length

厚度(S)
Thickness

刀尖圆弧半径(r_ϵ)
Corner arc radius

断屑槽代号
Chip breaker code

SC□T(W)	0702□□	09T3□□	1204□□
φd1(mm)	3.4	4.4	5.5

刀片外形 Insert appearance		型号 Model	尺寸 Dimension					P						M				K			
			L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028	LF6118	LF618	LF3018	LF3028	
精 半 精 切 削 Finishing - semi finishing		SCMT09T304-HMP	9.525	9.525	3.97	4.4	0.4								▲						
		SCMT09T308-HMP	9.525	9.525	3.97	4.4	0.8									▲					
		SCMT120404-HMP	12.7	12.7	4.76	5.56	0.4									▲					
		SCMT120408-HMP	12.7	12.7	4.76	5.56	0.8									▲					

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

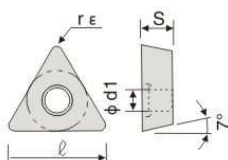
车削刀片(正前角型) Turning insert (Positive)

TC□□

三角形有孔 Triangle with hole

正前角7° Positive

60°



TCMT 09 02 02-

切削刃长度(ℓ)
Cutting edge length

厚度(S)
Thickness

刀尖圆弧半径(r_ϵ)
Corner arc radius

断屑槽代号
Chip breaker code

TC□T	0801□□	0802□□-J08	0902□□	1102□□	16T3□□
φd1(mm)	2.7	2.3	2.5	2.8	4.4

刀片外形 Insert appearance		型号 Model	尺寸 Dimension					P						M				K			
			L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6011	LF6018	LF6028	LF6118	LF618	LF3018	LF3028	
精、半精切削 Finishing - semi finishing		TCMT090204	9.6	5.56	2.38	2.5	0.4								▲		▲				
		TCMT090208	9.6	5.56	2.38	2.5	0.8								▲		▲				
		TCMT110202	11	6.35	2.38	2.8	0.2								▲		▲				
		TCMT110204	11	6.35	2.38	2.8	0.4								▲		▲				
		TCMT110208	11	6.35	2.38	2.8	0.8								▲		▲				
		TCMT16T302	16.5	9.525	3.97	4.4	0.2								▲		▲				
		TCMT16T304	16.5	9.525	3.97	4.4	0.4								▲		▲				
		TCMT16T308	16.5	9.525	3.97	4.4	0.8								▲		▲				

产品库存 ▲ 主推牌号备库存 ○ 按订单生产
Product stock Main grade reserve stock Make-to-order

车削刀片(正前角型) Turning insert (Positive)

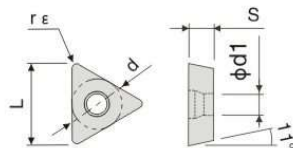
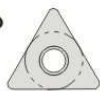


TP□□

三角形有孔 Triangle with hole 正前角 Positive

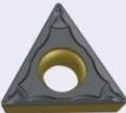
TPMT 11 03 04- □□

60°



切削刃长度(ℓ) Cutting edge length 厚度(S) Thickness 刀尖圆弧半径(r_ϵ) Corner arc radius 断屑槽代号 Chip breaker code

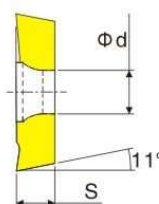
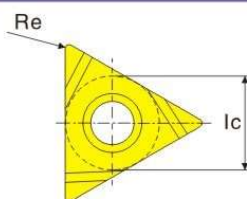
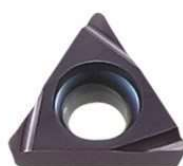
TP□T□□	0601□□	0802□□	0902□□	1103□□	16T3□□
φ d(mm)	3.97	4.76	5.56	6.35	9.525

刀片外形 Insert appearance		型号 Model	尺寸 Dimension				P					M				K		金属陶瓷 Cermets	
			L	φ I.C	S	φ d	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028	LF6118	LF618	LF3018	LF3028
半精切削		TPMT080202L	4.97	2.38	2.5	0.2	▲						▲						
		TPMT080202R	4.97	2.38	2.5	0.2	▲						▲						
		TPMT080204L	4.97	2.38	2.5	0.4	▲						▲						
		TPMT080204R	4.97	2.38	2.5	0.4	▲						▲						
		TPMT090202L	5.56	2.38	2.6	0.2	▲						▲						
		TPMT090202R	5.56	2.38	2.6	0.2	▲						▲						
		TPMT090204L	5.56	2.38	2.6	0.4	▲						▲						
		TPMT090204R	5.56	2.38	2.6	0.4	▲						▲						
		TPMT110202L	6.35	2.38	2.8	0.2	▲						▲						
		TPMT110202R	6.35	2.38	2.8	0.2	▲						▲						
		TPMT110204L	6.35	2.38	2.8	0.4	▲						▲						
		TPMT110204R	6.35	2.38	2.8	0.4	▲						▲						
		TPMT110302L	6.35	3.18	3.4	0.2	▲						▲						
		TPMT110302R	6.35	3.18	3.4	0.2	▲						▲						
		TPMT110304L	6.35	3.18	3.4	0.4	▲						▲						
		TPMT110304R	6.35	3.18	3.4	0.4	▲						▲						
		TPMT160304L	9.525	3.97	4.4	0.4	▲						▲						
		TPMT160304R	9.525	3.97	4.4	0.4	▲						▲						
		TPMT160308L	9.525	3.97	4.4	0.8	▲						▲						
		TPMT160308R	9.525	3.97	4.4	0.8	▲						▲						

车刀刀片 Turning insert

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order

TPGH□□□-F



型号 Model		规格尺寸 Specification and dimension (mm)				牌号 Grade										未涂层 Uncoated	
		I.C	S	d	r	P					M				K		
LF9008	LF9018					LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028	LF6118	LF618	LF3018	LF3028	
精加工 Finishing	TPGH080201L-F	4.76	2.38	2.3	0.1								▲				
	TPGH080202L-F	4.76	2.38	2.3	0.2								▲				
	TPGH080204L-F	4.76	2.38	2.3	0.4								▲				
	TPGH090201L-F	5.56	2.38	3.2	0.1								▲				
	TPGH090202L-F	5.56	2.38	3.2	0.2								▲				
	TPGH090204L-F	5.56	2.38	3.2	0.4								▲				
	TPGH110202L-F	6.35	3.18	3.3	0.2								▲				
	TPGH110204L-F	6.35	3.18	3.3	0.4								▲				

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order